# STATUTORY INSTRUMENTS

# 1987 No. 1523

# **FOOD**

# The Materials and Articles in Contact with Food Regulations 1987

Made - - - 20th August 1987

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Coming into force - 2nd October 1987

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The Minister of Agriculture, Fisheries and Food and the Secretary of State being Ministers designated(a) for the purposes of section 2(2) of the European Communities Act 1972(b) in relation to materials and articles in contact with food or drink or intended for such contact, acting jointly, in exercise of the powers conferred on them by the said section 2(2) and of all other powers enabling them in that behalf, hereby make the following Regulations:

<sup>(</sup>a) S.I. 1976/2141

<sup>(</sup>b) 1972 c.68; section 2 is subject to Schedule 2 to that Act and is to be read, as regards England and Wales, with section 40 of the Criminal Justice Act 1982 (c.48) and S.I. 1984/447, and, as regards Scotland, with sections 289F and 289G of the Criminal Procedure (Scotland) Act 1975 (c.21), as inserted by section 54 of the Act of 1982, and with S.I. 1984/526.

# PART I

### **PRELIMINARY**

#### Title, commencement, extent and revocations

- 1.—(1) These Regulations may be cited as the Materials and Articles in Contact with Food Regulations 1987 and shall come into force on 2nd October 1987.
  - (2) These Regulations shall not extend to Northern Ireland.
- (3) The Materials and Articles in Contact with Food Regulations 1978(a), the Materials and Articles in Contact with Food (Amendment) Regulations 1980(b) and the Materials and Articles in Contact with Food (Amendment) Regulations 1982(c) are hereby revoked.

### Interpretation

2.—(1) In these Regulations, unless the context otherwise requires-

"authorised officer" means an officer of an enforcement authority authorised by that authority in writing, either generally or specifically, to act in matters of any specified kind or in any specified matter;

"business" includes the undertaking of a canteen, club, school, hospital or institution, whether carried on for profit or not, and any undertaking or activity carried on by a public or local authority;

"enforcement authority" means-

- (a) in England and in Wales
  - (i) a food and drugs authority, as defined in section 71 of the Food Act 1984(d), in its area, and
  - (ii) a port health authority in relation to imported materials and articles which are in, or unloaded in, a port health district, or the local authority in whose district the materials and articles are deposited for customs examination in relation to imported materials and articles unloaded elsewhere than in a port health district, and
- (b) in Scotland a district or islands council within the meaning of the Local Government (Scotland) Act 1973(e);

"food" means food intended for human consumption and includes drink, water, natural mineral water, chewing gum and other products of a like nature and use, and articles and substances used as ingredients in the preparation of food, but does not include—

- (a) live animals or birds.
- (b) fodder or feedingstuffs for animals, birds or fish, or
- (c) articles or substances used only as drugs;
- "import" means import in the course of a business:
- "preparation" in relation to food, includes manufacture and any form of treatment or process;
- "public analyst"-
  - (a) in England and in Wales has the meaning assigned to it by section 76 of the Food Act 1984, and
  - (b) in Scotland has the meaning assigned to it by section 27 of the Food and Drugs (Scotland) Act 1956(f):

"regenerated cellulose film" means a thin sheet material obtained from refined cellulose derived from unrecycled wood or cotton, with or without the addition of suitable substances, either in the mass or on one or both surfaces;

<sup>(</sup>a) S.I. 1978/1927.

<sup>(</sup>b) S.1. 1980/1838.

<sup>(</sup>c) 1982/1701.

<sup>(</sup>d) 1984 c.30.

<sup>(</sup>e) 1973 c.65.

<sup>(</sup>f) 1956 c.30.

"registered trade mark" means a trade mark which has effect in any member state of the European Economic Community and is duly registered in accordance with the laws of that state:

"sell" includes offer or expose for sale or have in possession for sale, and "sale" and "sold" shall be construed accordingly;

"sell by retail" means sell to a person buying otherwise than for the purpose of re-sale, but does not include selling to a caterer for the purposes of his catering business or to a manufacturer for the purposes of his manufacturing business, and "sold by retail" shall be construed accordingly;

"ship" includes any boat or craft, and for this purpose "craft" includes hovercraft.

(2) Any reference in these Regulations to a numbered regulation or Schedule shall be construed as a reference to the regulation or Schedule bearing that number in these Regulations.

## **Exemptions**

- 3. The provisions of these Regulations shall not apply to-
  - (a) any fixed public or private water supply equipment;
  - (b) any substance which, being used as a covering or coating for a food, forms part of that food and may be consumed with it, including such a substance used as covering or coating for cheese rind or prepared meat products;
  - (c) any material or article intended for export to any place outside the United Kingdom;
  - (d) any material or article which is a collector's piece of artistic, archaeological or ethnographic interest or to any other material or article of an age exceeding 100 years.

# PART II

#### COMPOSITION AND LABELLING OF MATERIALS AND ARTICLES

#### Sale etc. of materials and articles

- 4.—(1) This regulation shall apply to materials and articles which are in their finished state and are intended to come into contact with food or which are in contact with food and are intended for that purpose.
- (2) Materials and articles to which this regulation applies shall be manufactured in accordance with good manufacturing practice, that is to say in such a way that under normal or foreseeable conditions of use they do not transfer their constituents to foods with which they are, or are likely to be, in contact, in quantities which could—
  - (a) endanger human health or
  - (b) bring about a deterioration in the organoleptic characteristics of such food or an unacceptable change in its nature, substance or quality.
  - (3) No person shall-
    - (a) sell,
    - (b) import, or
  - (c) use in the course of a business in connection with the storage, preparation, packaging, selling or serving of food,

any such material or article which does not comply with this regulation.

## Vinyl chloride monomer

- 5.—(1) Materials and articles to which regulation 4 applies and which are manufactured with vinyl chloride polymers or copolymers—
  - (a) shall not contain vinyl chloride monomer in a quantity exceeding 1 milligram

- per kilogram of the material or article as measured by the method of analysis specified in regulation 14(1); and
- (b) shall be manufactured in such a way that they do not transfer to foods with which they are in contact any quantity of vinyl chloride exceeding 0.01 milligrams of vinyl chloride per kilogram of food as measured by the method of analysis specified in regulation 14(2).
- (2) No person shall-
  - (a) sell.
  - (b) import, or
  - (c) use in the course of a business in connection with the storage, preparation, packaging, selling or serving of food,

any such material or article which does not comply with this regulation.

## Regenerated cellulose film

- 6.—(1) Subject to paragraph (2) below, this regulation shall apply to regenerated cellulose film which—
  - (a) constitutes a finished product in itself; or
- (b) is a part of a finished product containing other materials; and is intended to come into contact with food or is in contact with food and is intended for that purpose.
  - (2) This regulation shall not apply to-
    - (a) regenerated cellulose film which has a coating exceeding 50 milligrams per square decimetre of film on the side intended to come into contact with food;
    - (b) synthetic casings of regenerated cellulose.
- (3) No regenerated cellulose film to which this regulation applies shall be manufactured with any substance or group of substances other than the substances named or described in Schedule 1-
  - (a) in column 1 of Part I, in the case of uncoated film; or
  - (b) in column 1 of Part II, in the case of coated film;

and used in accordance with the conditions and restrictions specified in the corresponding entry in column 2 of the appropriate Part of Schedule 1 as read with footnotes 1 and 2 to that Schedule.

- (4) Regenerated cellulose film to which this regulation applies shall be manufactured in such a way that it does not transfer any adhesive or colourant to food in any detectable quantity.
- (5) Coated regenerated cellulose film to which this regulation applies shall be manufactured in such a way that it does not transfer bis(2-hydroxyethyl) ether, ethanediol or both these substances to food in a quantity exceeding 50 milligrams per kilogram of food.
  - (6) No person shall-
    - (a) sell,
    - (b) import, or
    - (c) use in the course of a business in connection with the storage, preparation, packaging, selling or serving of food,

any such regenerated cellulose film which does not comply with this regulation.

- (7) No person shall use in the course of a business in connection with the storage, preparation, packaging, selling or serving of food-
  - (a) containing water physically free at the surface, any coated regenerated cellulose film to which this regulation applies and which contains bis(2-hydroxyethyl) ether, ethanediol or both these substances;
  - (b) any regenerated cellulose film to which this regulation applies in such a way that any printed surface of that regenerated cellulose film comes into contact with the food.

### Labelling etc. of materials and articles sold by retail

- 7.—(1) The following particulars shall be shown with any material or article which, being in its finished state, is intended to come into contact with food but is not already in contact with food when such material or article is sold by retail—
  - (a) unless the material or article is by its nature clearly intended to come into contact with food-
    - (i) the description "for food use", or
    - (ii) a specific indication of the particular use for which the material or article is intended, or
    - (iii) the symbol that appears in Schedule 2,
  - (b) any special conditions to be observed when the material or article is being used, and
  - (c) either
    - (i) the name or trade name and address or registered office, or
    - (ii) the registered trade mark
    - of the manufacturer or processor of the material or article, or of a seller thereof established within the European Economic Community.
  - (2) Such particulars shall be shown clearly, legibly and indelibly-
    - (a) on the material or article or on its packaging, or
    - (b) on a label affixed to the material or article or to its packaging, or
    - (c) on a sign which is in the immediate vicinity of the material or article and is clearly visible to purchasers, but the particulars mentioned in paragraph (1)(c) above shall appear on such a sign only if it was not reasonably practicable for such particulars, or a label bearing them, to be marked on, of affixed to, the material or article or to its packaging at the time of manufacture or sale.
- (3) No person shall sell by retail any such material or article, unless the particulars mentioned in paragraph (1) above are shown in the manner required by paragraph (2) above.

#### Labelling etc. of materials and articles sold otherwise than by retail

- 8.—(1) The following particulars shall be shown with any material or article which, being in its finished state, is intended to come into contact with food but is not already in contact with food when such material or article is sold otherwise than by retail or is imported—
  - (a) (i) the description "for food use", or
    - (ii) a specific indication of the particular use for which the material or article is intended, or
    - (iii) the symbol that appears in Schedule 2,
  - (b) any special conditions to be observed when the material or article is being used, and
  - (c) either
    - (i) the name or trade name and address or registered office, or
    - (ii) the registered trade mark
    - of the manufacturer or processor of the material or article, or of a seller thereof established within the European Economic Community.
  - (2) Such particulars shall be shown clearly, legibly and indelibly-
    - (a) on the material or article or on its packaging, or
    - (b) on a label affixed to the material or article or to its packaging, or
    - (c) in the accompanying documents.
- (3) No person shall sell otherwise than by retail or import any such material or article, unless the particulars mentioned in paragraph (1) above are shown in the manner required by paragraph (2) above.

#### Restrictions on indications of suitability for food use

- 9.—(1) No person shall sell any material or article under the description "for food use" or under any other description directly or indirectly leading a purchaser to believe that he is purchasing a material or article suitable for use with food, unless that material or article complies with the provisions of regulation 4(2) and, if applicable, of regulation 5(1) or of regulation 6(3), (4) and (5).
- (2) No person shall sell any material or article in relation to which the symbol that appears in Schedule 2 or any symbol substantially similar thereto is used, unless that material or article complies with the provisions of regulation 4(2) and, if applicable, of regulation 5(1) or of regulation 6(3), (4) and (5).
- (3) No person shall publish, or be a party to the publication of, an advertisement for a material or article in which a description of the kind mentioned in paragraph (1) above is used, or in which the symbol that appears in Schedule 2 or any symbol substantially similar thereto is used unless the material or article to which the advertisement relates complies with the requirements of regulation 4(2) and, if applicable, of regulation 5(1) or of regulation 6(3), (4) and (5).
- (4) In any proceedings brought under paragraph (3) above against the manufacturer, producer or importer of any material or article or of any food it shall rest on the person charged, or in Scotland the accused, to prove that he did not publish, and was not party to the publication of, the advertisement.
- (5) In any proceedings brought under paragraph (3) above it shall be a defence for the person charged, or in Scotland the accused, to prove that, being a person whose business it is to publish, or arrange for the publication of, advertisements, he received the advertisement for publication in the ordinary course of business and did not know and had no reason to suspect that its publication would amount to an offence under this regulation.
- (6) Where a person sells a material or article to a purchaser in response to a request in which a description of the kind mentioned in paragraph (1) above is used, he shall be deemed to have sold that material or article under that description, unless he clearly notifies the purchaser at the time of sale that the material or article is not suitable for use with food.

### Materials and articles as prizes, etc.

- 10.—(1) Regulations 4, 5, 6, 7 and 9 shall apply to-
  - (a) any material or article which is offered as a prize or reward in connection with any entertainment to which the public are admitted, whether on payment of money or not, as if the material or article were, or had been, exposed for sale by each person concerned in the organisation of the entertainment;
  - (b) any material or article which is offered as a prize or reward or given away for the purpose of advertisement, or in furtherance of any trade or business, as if the material or article were, or had been, exposed for sale by the person offering or giving away the material or article; and
  - (c) any material or article which is exposed or deposited in any premises for the purpose of being so offered or given away as aforesaid, as if the material or article were, or had been, exposed for sale by the occupier of the premises.
- (2) In this regulation the expression "entertainment" includes any social gathering, amusement, exhibition, performance, game, sport or trial of skill.

# **PART III**

### ADMINISTRATION AND ENFORCEMENT

#### **Enforcement authorities**

11.—(1) It shall be the duty of every enforcement authority to enforce within its area of jurisdiction the provisions of these Regulations.

(2) Nothing in this regulation shall be taken as authorising in Scotland an enforcement authority to institute proceedings for an offence against these Regulations.

#### Powers of authorised officers

- 12. An authorised officer may at all reasonable hours and on producing, if so required, some duly authenticated document showing his authority, exercise the following powers, that is to say-
  - (a) he may, for the purposes of ascertaining whether any offence under these Regulations has been committed, inspect any materials or articles and enter-
    - (i) any premises, other than premises used only as a dwelling. or
    - (ii) any ship, aircraft or vehicle;
  - (b) if he has reasonable cause to suspect that an offence under these Regulations has been committed he may require any person carrying on a trade or business or employed in connection with a trade or business, to produce any books or documents relating to the trade or business, and he may take copies of any such book or document, or of any entry in any such book or document;
  - (c) he may for the purposes of ascertaining whether any offence under these Regulations has been committed purchase or take samples of any material or article to which these Regulations apply and of any food which has come into contact with any such material or article.

## Analysis, examination and testing

- 13.—(1) If an authorised officer who has procured a sample of any material or article to which these Regulations apply or of any food which has come into contact with any such material or article considers that it should be analysed, examined or tested he shall submit such sample to be analysed, examined or tested as the case may be by the public analyst for the area in which it was procured or, if the office of the public analyst for the area in question is vacant, to the public analyst for some other area.
- (2) The public analyst shall analyse, examine or test or have analysed, examined or tested, as soon as practicable any sample submitted to him in pursuance of this regulation.
- (3) A public analyst who has analysed, examined or tested a sample shall give to the person by whom it was originally submitted a certificate specifying the result of the analysis, examination or test.
- (4) Any certificate of the results of an analysis, examination or test given by a public analyst in pursuance of this regulation shall be signed by the public analyst, but the analysis, examination or test may be made by any person acting under the direction of the analyst.

#### Method of analysis

- 14.—(1) The method used in analysing any sample for the purpose of establishing the quantity of vinyl chloride monomer present in the material or article in order to determine whether it complies with regulation 5(1)(a) shall be the method specified in the Annex to Commission Directive No 80/766/EEC(a) (which lays down the Community method of analysis for the official control of the vinyl chloride monomer level in materials and articles which are intended to come into contact with foodstuffs).
- (2) The method used in analysing any food for the purpose of establishing the quantity of vinyl chloride present in the food in order to determine whether a material or article which is or has been in contact with the food complies with regulation 5(1)(b) shall be the method specified in the Annex to Commission Directive No 81/432/EEC(b) (which lays down the Community method of analysis for the official control of vinyl chloride released by materials and articles into foodstuffs).

<sup>(</sup>a) O.J. No. L213, 16.8.80, p. 42.

<sup>(</sup>b) O.J. No. L167, 24.6.81, p. 6.

#### **Obstruction**

- 15. No person shall-
  - (a) intentionally obstruct an authorised officer acting in execution of these Regulations; or
  - (b) without reasonable cause fail to give to any such authorised officer acting as aforesaid any assistance or information or to provide such facilities as the authorised officer may reasonably require of him for the purposes of his functions under these Regulations.

### Confidentiality

16. No information obtained from any books or documents produced in accordance with regulation 12(b) shall, without the previous consent in writing of the person carrying on the trade or business in question, be disclosed except for the purpose of any proceedings for an offence against any of these Regulations or any report of those proceedings.

# Authorised officer acting in good faith

- 17.—(1) An officer of an enforcement authority shall not be personally liable in respect of any act done by him in the execution or purported execution of these Regulations and within the scope of his employment, if he did that act in the honest belief that his duty under these Regulations required or entitled him to do it.
- (2) Nothing in paragraph (1) above, shall be construed as relieving an enforcement authority from any liability in respect of acts of its officers.
- (3) Where an action has been brought against an officer of an enforcement authority in respect of an act done by him in the execution or purported execution of these Regulations and the circumstances are such that he is not legally entitled to require the authority to indemnify him, the authority may, nevertheless, indemnify him against the whole or a part of any damages and costs or in Scotland of any damages and expenses which he may have been ordered to pay or which he may have incurred, if they are satisfied that he honestly believed that the act complained of was within the scope of his employment and that his duty under these Regulations required or entitled him to do it.
- (4) For the purposes of this regulation, a public analyst appointed by a food and drugs authority shall be treated as being an officer of that authority, whether or not he is employed full time.

# **PART IV**

#### LEGAL PROCEEDINGS

#### Offences and penalties

18. If any person contravenes or fails to comply with any of the provisions of these Regulations, he shall be guilty of an offence and liable on summary conviction in the case of regulation 15 to a fine not exceeding £1,000 and in any other case to a fine not exceeding £2,000.

#### Offences by corporations

- 19.—(1) Where an offence under these Regulations committed by a body corporate is proved to have been committed with the consent or connivance of, or to be attributable to any neglect on the part of, any director, manager, secretary or other similar officer of the body corporate or to any person purporting to act in any such capacity, he as well as the body corporate shall be deemed to be guilty of the offence.
- (2) In this regulation the expression "director", in relation to any body corporate which is established by or under any enactment for the purpose of carrying on under national ownership any industry or part of an industry or undertaking and whose affairs are managed by its members, means a member of that body.

#### **Evidence of analysis**

- 20.—(1) In England and Wales in any proceedings under these Regulations the production by one of the parties of a document purporting to be a certificate under regulation 13(3), or of a document supplied to him by the other party as being a copy of such a certificate, shall be sufficient evidence of the facts stated therein, unless, in the first mentioned case, the other party requires that the analyst shall be called as a witness.
- (2) In Scotland in any proceedings under these Regulations the production by one of the parties of a document purporting to be a certificate under regulation 13(3), or of a document supplied to him by the other party as being a copy of such a certificate, shall be sufficient evidence of the facts stated therein, unless, in the first mentioned case, the other party requires that the analyst shall be called as a witness, and in that event the evidence of the analyst shall be sufficient evidence of the aforesaid facts.
- (3) In any such proceedings if a person charged, or in Scotland an accused, intends to produce a certificate of a public analyst, or under paragraph (1) or (2) above to require that the analyst shall be called as a witness, notice of his intention, together, in the first mentioned case, with a copy of the certificate, shall be given to the other party at least three clear days before the hearing or trial, and, if this requirement is not complied with, the court may, if it thinks fit, adjourn the hearing or trial on such terms as it thinks proper.

#### **Analysis by Government Chemist**

- 21.—(1) The court before which any proceedings are taken under these Regulations, may, if it thinks fit for the purposes of the proceedings, cause
  - (a) any material or article which is the subject of the proceedings and, if it has already been analysed, examined or tested, is capable of being further analysed, examined or tested, or
- (b) any food which has been in contact with any such material or article. to be sent to the Government Chemist, who shall make such analysis, examination or test as is appropriate and transmit to the court a certificate of the result thereof, and the costs of the analysis, examination or test shall be paid by the prosecutor or the person charged, or in Scotland the accused, as the court may order.
- (2) If in a case where an appeal is brought, no action has been taken under paragraph (1) above, the provisions thereof shall apply also in relation to the court by which the appeal is heard.
- (3) In England and Wales any certificate of the results of an analysis, examination or test transmitted by the Government Chemist under this regulation shall be signed by or on behalf of the Government Chemist, but the analysis, examination or test may be made by any person under the direction of the person by whom the certificate is signed; and any certificate so transmitted by the Government Chemist shall be evidence of the facts stated therein unless any party to the proceedings requires that the person by whom it is signed shall be called as a witness.
- (4) In Scotland any certificate of the results of an analysis, examination or test transmitted by the Government Chemist under this regulation shall be signed by or on behalf of the Government Chemist, but the analysis, examination or test may be made by any person acting under the direction of the person by whom the certificate is signed; and any certificate so transmitted by the Government Chemist shall be sufficient evidence of the facts stated therein unless any party to the proceedings requires that the person by whom it is signed shall be called as a witness, and in that event the evidence of that person shall be sufficient evidence of the aforesaid facts.

#### Offences due to fault of other person

22. Where the commission by any person of an offence under these Regulations is due to the act or default of some other person that other person shall be guilty of the offence, and a person may be charged with and convicted of the offence by virtue of this regulation whether or not proceedings are taken against the first-mentioned person.

#### Defence of due diligence

- 23.—(1) In any proceedings for an offence under these Regulations it shall be a defence for the person charged, or in Scotland the accused, to prove that he took all reasonable precautions and exercised all due diligence to avoid the commission of such an offence.
- (2) If in any case the defence provided by paragraph (1) above involves the allegation that the commission of the offence was due to the act or default of another person, the person charged, or in Scotland the accused, shall not, without leave of the court, be entitled to rely on that defence unless, within a period ending seven clear days before the hearing or trial, he has served on the prosecutor a notice in writing giving such information identifying or assisting in the identification of that other person as was then in his possession.

#### Warranty pleaded as defence

- 24.—(1) In any proceedings for an offence under these Regulations, being an offence consisting of selling, advertising for sale, importing or using any material or article, it shall be a defence for the person charged, or in Scotland the accused, to prove—
  - (a) that he purchased it as being a material or article which could lawfully be sold, advertised for sale, imported or used and with a written warranty to that effect, and
  - (b) that he had no reason to believe at the time of the commission of the alleged offence that it was otherwise, and
  - (c) that it was then in the same state as when he purchased it.
  - (2) A warranty shall only be a defence in proceedings under these Regulations if-
    - (a) the person charged, or in Scotland the accused,-
      - (i) has, not later than three clear days before the date of the hearing or trial, sent to the prosecutor a copy of the warranty with a notice stating that he intends to rely on it and specifying the name and address of the person from whom he received it, and
      - (ii) has also sent a like notice of his intention to that person, and
    - (b) in the case of a warranty given by a person resident outside the United Kingdom, the person charged, or in Scotland the accused, proves that he had taken reasonable steps to ascertain, and did in fact believe in, the accuracy of the statement contained therein.
- (3) Where the person charged, or in Scotland the accused, is an employee of the person who purchased the material or article under a warranty, he shall be entitled to rely on the provisions of this regulation in the same way as his employer would have been entitled to do if he had been the person charged.
- (4) The person by whom the warranty is alleged to have been given shall be entitled to appear at the hearing or trial and to give evidence and the court may, if it thinks fit, adjourn the hearing or trial to enable him to do so.
- (5) For the purposes of this regulation, a description entered in an invoice shall be deemed to be a written warranty that the article or substance to which the entry refers can be sold or otherwise dealt with under that description by any person without contravening any of the provisions of these Regulations.

In Witness whereof the Official Seal of the Minister of Agriculture, Fisheries and Food is hereunto affixed on 12th August 1987.



John MacGregor Minister of Agriculture, Fisheries and Food

20th August 1987

Sanderson of Bowden Minister of State, Scottish Office

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# SUBSTANCES PERMITTED FOR USE IN THE MANUFACTURE OF REGENERATED CELLULOSE FILM

# PART I

# SUBSTANCES PERMITTED FOR USE IN THE MANUFACTURE OF UNCOATED REGENERATED . CELLULOSE FILM

Column 1 Substances	Column 2 Conditions and restrictions
1. Regenerated cellulose	Not less than 72%
2. Additives	
Softeners	Not more than 27% in total
<ul> <li>1,3-butanediol</li> <li>glycerol</li> <li>1,2-propanediol [=1.2-propylene glycol]</li> </ul>	
<ul><li>polyethylene oxide [=polyethylene glycol]</li></ul>	Average molecular weight between 250 and 1,200
<ul> <li>1.2-polypropylene oxide [=1.2-polypropylene glycol]</li> <li>sorbitol</li> <li>triethylene glycol</li> <li>urea</li> </ul>	Average molecular weight shall not exceed 400, free 1,3-propanediol content shall not exceed 1%
Other additives	Not more than 1% in total
First class	The quantity of the substance or group of substances in each entry shall not exceed 2 mg/dm <sup>2</sup>
salts  - ascorbic acid and its NH <sub>4</sub> . Ca, Mg, K and Na salts  - benzoic acid and sodium benzoate  - formic acid and its NH <sub>4</sub> , Ca, Mg, K and Na salts  - linear fatty acids, saturated or unsaturated, with an even number of carbon atoms from 8 to 20 inclusive and also behenic and ricinoleic acids and the NH <sub>4</sub> , Ca, Mg, K, Na, Al, Zn salts of these acids  - citric, dl- lactic, maleic, tartaric acids and their Na and K salts  - sorbic acid and its NH <sub>4</sub> , Ca, Mg, K and Na salts  - amides of linear fatty acids, saturated or unsaturated, with an even number of carbon atoms from 8 to 20 inclusive and also the amides of behenic acid and ricinoleic acid  - natural edible starches and flours  - edible starches and flours modified by chemical treatment  - amylose  - calcium and magnesium carbonates and chlorides  - esters of glycerol with linear fatty acids, saturated or unsaturated, with an even number of carbon atoms from 8 to 20 inclusive and/or with adipic, citric, 12-hydroxystearic (oxystearin) and ricinoleic acid	

Column 1	Column 2
Substances	Conditions and restrictions
<ul> <li>esters of polyoxyethylene (8-14 oxyethylene groups) with linear fatty acids, saturated or unsaturated, with an even number of carbon atoms from 8 to 20 inclusive</li> <li>esters of sorbitol with linear fatty acids, saturated or unsaturated, with an even number of carbon atoms from 8 to 20 inclusive</li> <li>mono- and/or di-esters of stearic acid with ethanediol and/or bis(2-hydroxyethyl) ether and/or triethylene glycol</li> <li>oxides and hydroxides of aluminium, calcium, magnesium and silicates and hydrated silicates of aluminium, calcium, magnesium and potassium</li> <li>polyethylene oxide [=polyethylene glycol]</li> </ul>	Average molecular weight between 1,200 and 4,000
- sodium propionate	,
Second class	Not more than 1 mg/dm <sup>2</sup> in total; the quantity of the substance or group of substances in each entry shall not exceed 0.2 mg/dm <sup>2</sup> (or a lower limit where one is specified)
<ul> <li>sodium alkyl (C<sub>8</sub> to C<sub>18</sub>) benzene sulphonate</li> <li>sodium isopropyl naphthalene sulphonate</li> <li>sodium alkyl (C<sub>8</sub> to C<sub>18</sub>) sulphate</li> <li>sodium alkyl (C<sub>8</sub> to C<sub>18</sub>) sulphonate</li> <li>sodium dioctylsulphosuccinate</li> </ul>	
<ul> <li>distearate of dihydroxyethyldiethylene- triamine monoacetate</li> </ul>	Not more than 0.05 mg/dm <sup>2</sup> in total on the side for contact with food
<ul> <li>ammonium, magnesium and potassium lauryl sulphates</li> <li>N.N'-distearoyl diaminoethane [=N,N'-distearoyl ethylenediamine] and N.N'-dipalmitoyl diaminoethane [=N,N'-dipalmitoyl ethylenediamine] and N.N'-dioleoyl diaminoethane [=N,N'-dioleoyl ethylenediamine]</li> <li>-2-heptadecyl-4,4'-bis- (methylenestearate) oxazoline</li> </ul>	
<ul> <li>polyethylene aminostearamide ethyl sulphate</li> </ul>	Not more than 0.1 mg/dm <sup>2</sup> in total on the side for contact with food
Third class - Anchoring Agents	Not more than 1 mg/dm² in total
- condensation product of melamine- formaldehyde unmodified, or modified with one or more of the following products: butanol, diethylenetriamine, ethanol, triethylenetetramine, tetraethylenepentamine, tris(2- hydroxyethyl)amine, 3,3'- dieminodinomylemine, 4.4'	Free formaldehyde content on the side for contact with food shall not exceed 0.5 mg/dm <sup>2</sup> ; free melamine content on the side for contact with food shall not exceed 0.3 mg/dm <sup>2</sup>

- condensation product of melamine-ureaformaldehyde modified with tris(2hydroxyethyl)amine

diaminodipropylamine, 4,4'diaminodibutylamine

- cross-linked cationic polyalkyleneamines:

(a) polyamide-epichlorohydrin resin based on

Free formaldehyde content on the side for contact with food shall not exceed 0.5 mg/dm<sup>2</sup>; free melamine content on the side for contact with food shall not exceed 0.3 mg/dm<sup>2</sup>

Column 1 Substances		Column 2 Conditions and restrictions
	minopropylmethylamine and chlorohydrin	
	polyamide-epichlorohydrin resin based on epichlorohydrin, adipic acid, caprolactam, diethylenetriamine and/or ethylenediamine	
	polyamide-epichlorohydrin resin based on adipic acid, diethylenetriamine and epichlorohydrin, or a mixture of epichlorohydrin and ammonia polyamide-polyamine- epichlorohydrin resin based on epichlorohydrin, dimethyl adipate and diethylenetriamine	
	polyamide-polyamine- epichlorohydrin resin based on epichlorohydrin, adipamide and diaminopropylmethylamine leneamines and polyethyleneimines	Not more than 0.75 mg/dm <sup>2</sup> in total
unmodifi of the fol aminor acid, b diamin diethyl methar	ation product of urea-formaldehyde led, or modified with one or more llowing products: methyl sulphonic acid, sulphanilic outanol, diaminobutane, nodipropylamine, diaminopropane, lenetriamine, ethanol, guanidine, nol, tetraethylenepentamine, sulphite	Free formaldehyde content on the side for contact with food shall not exceed 0.5 mg/dm <sup>2</sup>
Fourth clas	s	Not more than 0.01 mg/dm <sup>2</sup> in total
amines o oxide	resulting from the reaction of the f edible oils with polyethylene anolamine lauryl sulphate	
3. Adhesives	and colourants	In accordance with regulation 6(4)

# PART II

# SUBSTANCES PERMITTED FOR USE IN THE MANUFACTURE OF COATED REGENERATED CELLULOSE FILM

Column 1 Substances	Column 2 Conditions and restrictions
1. Regenerated cellulose	For that part of the film other than the coating Not less than 72%
2. Additives	For that part of the film other than the coating
Softeners	Not more than 27% in total
(a) Any softener specified in item 2 of Part I (b) - bis(2-hydroxyethyl)ether	Any condition or restriction specified in relation to that additive
[=diethylene glycol] - ethanediol [=monoethylene glycol]	In accordance with regulation 6(5)
Other additives	Not more than 1% in total
Any other additive specified in item 2 of Part I	Any condition or restriction specified in relation to that additive

Column 1
Substances

Column 2
Conditions and restrictions

### 3. Coating substances

#### Polymers

- ethyl, hydroxyethyl, hydroxypropyl and methyl ethers of cellulose
- cellulose nitrate

- polymers, copolymers and their mixtures made with the following monomers: vinyl acetals derived from saturated aldehydes ( $C_1$  to  $C_6$ ) vinyl acetate alkyl C1 to C4 vinyl ethers acrylic, crotonic, itaconic, maleic, methacrylic acids and their esters butadiene stvrene methylstyrene vinvlidene chloride acrylonitrile methacrylonitrile ethylene, propylene, 1- and 2-butylene vinyl chloride

#### Resins

- casein
- colophony and/or its products of polymerization, hydrogenation, or disproportionation, and their esters of methyl, ethyl or C<sub>2</sub> to C<sub>6</sub> polyhydric alcohols, or mixtures of these alcohols
- colophony and/or its products of polymerization, hydrogenation, or disproportionation, condensed with acrylic, maleic, citric, fumaric and/or phthalic acid and/or bisphenol formaldehyde and esterified with methyl, ethyl or C<sub>2</sub> to C<sub>6</sub> polyhydric alcohols or mixtures of these alcohols
- esters derived from bis-(2-hydroxyethyl) ether with addition products of β-pinene and/or dipentene and/or diterpene and maleic anhydride
- edible gelatine
- castor oil and its products of dehydration or hydrogenation and its condensation products with polyglycerol, adipic, citric, maleic, phthalic and sebacic acids
- natural gum (=damar)
- poly-β-pinene [=terpenic resins]
- urea-formaldehyde resin (see Anchoring agents in item 2 of Part I)

### **Plasticisers**

Not more than 20 mg/dm<sup>2</sup> on the side for contact with food; nitrogen content between 10.8 and 12.2%

#### In accordance with regulation 5

Not more than 12.5 mg/dm<sup>2</sup> in total on the side for contact with food and solely for the preparation of regenerated cellulose films with coatings based on nitrocellulose or polymers or copolymers of vinyl chloride and vinyl acetate

Not more than 12.5 mg/dm<sup>2</sup> in total on the side for contact with food and, except as specified below, solely for the preparation of regenerated cellulose films with coatings based on nitrocellulose or polymers or copolymers of vinyl chloride and vinyl acetate

Column 1 Substances	Column 2 Conditions and restrictions
<ul> <li>di-isobutyl and di-n-butyl adipate</li> <li>di-n-hexyl azelate</li> <li>butyl benzyl phthalate</li> <li>butyl methylcarboxybutyl phthalate</li> <li>[=butylphthalyl butyl glycolate]</li> <li>di-n-butyl phthalate and di-isobutyl phthalate</li> <li>dicyclohexyl phthalate</li> <li>di(methylcyclohexyl) phthalate and its isomers [=sextolphthalate]</li> </ul>	
- 2-ethylhexyl diphenyl phosphate	Not more than 2.5 mg/dm <sup>2</sup> on the side for
<ul> <li>glycerol monoacetate [=monoacetin]</li> <li>glycerol diacetate [=diacetin]</li> <li>glycerol triacetate [=triacetin]</li> <li>methylmethylcarboxyethyl phthalate [=methylphthalyl ethyl glycolate]</li> <li>bis(2-ethylhexyl) sebacate [=dioctyl sebacate]</li> <li>dibutyl sebacate</li> <li>di-n-butyl tartrate and di-isobutyl tartrate</li> </ul>	contact with food
<ul> <li>tributyl acetyl citrate</li> <li>tris(2-ethylhexyl) acetyl citrate</li> </ul>	Also for the preparation of regenerated cellulose films with coatings based on vinylidene chloride provided that they bear a distinctive indication that the film coating is based on vinylidene chloride and contains tributyl acetyl citrate or tris-(2-ethylhexyl) acetyl citrate, as the case may be
Other coating additives	Not more than 6 mg/dm <sup>2</sup> in total on the side for contact with food
(a) Any additive specified in item 2 of Part I	Any condition or restriction specified in relation to that additive
(b) Specific coating additives	The quantity of the substance or group of substances in each entry may not exceed 2 mg/dm <sup>2</sup> (or a lower limit where one is specified) on the side for contact with food
<ul> <li>hexadecan-1-ol and octadecan-1-ol</li> <li>esters of linear fatty acids, saturated or unsaturated, with an even number of carbon atoms from 8 to 20 inclusive and of ricinoleic acid with ethyl, butyl, amyl and oleoyl linear alcohols</li> <li>montan waxes, comprising purified montanic (C<sub>26</sub> to C<sub>32</sub>) acids and/or their esters with ethanediol and/or 1,3-butanediol and/or their calcium and potassium salts</li> <li>carnauba wax</li> <li>beeswax</li> <li>esparto wax</li> <li>candelilla wax</li> </ul>	
- dimethylpolysiloxane	Not more than 1 mg/dm <sup>2</sup> on the side for contact with food
- epoxidized soya-bean oil (oxirane content 6 to 8%)	
<ul> <li>refined paraffin and microcrystalline waxes</li> <li>pentaerythritol tetrastearate</li> </ul>	
- mono- and bis(octadecyldiethyleneoxide) phosphates	Not more than 0.2 mg/dm <sup>2</sup> on the side for contact with food

 aliphatic acids (C<sub>8</sub> to C<sub>20</sub>) esterified with mono- or bis(2-hydroxyethyl) amine

# SCHEDULE 1: Part II - continued

Column 1 Substances	Column 2 Conditions and restrictions
- 2- and 3-tert. butyl-4-hydroxyanisole [=butylated hydroxyanisole-BHA]	Not more than 0.06 mg/dm <sup>2</sup> on the side for contact with food
<ul> <li>2,6-di-tert. butyl-4-methylphenol</li> <li>= butylated hydroxytoluene-BHT</li> </ul>	Not more than 0.06 mg/dm <sup>2</sup> on the side for contact with food
- di-n-octyltin-bis(2-ethylhexyl) maleate	Not more than 0.06 mg/dm <sup>2</sup> on the side for contact with food
4. Solvents for coating substances	Total quantity of all solvents may not exceed 0.6 mg/dm <sup>2</sup> on the side for contact with food
- n-butyl acetate	
- ethyl acetate	
- isobutyl acetate	
- isopropyl acetate	
- propyl acetate	
<ul><li>butan-l-ol [=butyl alcohol]</li></ul>	
- ethanol [=ethyl alcohol]	
<ul><li>butan-2-ol [≠isobutyl alcohol]</li></ul>	
<ul><li>propan-2-ol [=isopropyl alcohol]</li></ul>	
- propan-1-ol [=propyl alcohol]	
- cyclohexane	
- ethanediol monobutyl ether [=ethylene	
glycol monobutyl ether]	
<ul> <li>ethanediol monobutyl ether acetate</li> <li>[=ethylene glycol monobutyl ether acetate]</li> </ul>	
- ethanediol monoethyl ether [=ethylene	
glycol monoethyl ether]	
- ethanediol monoethyl ether acetate	
[=ethylene glycol monoethyl ether acetate]	
- ethanediol monomethyl ether [=ethylene	
glycol monomethyl ether]	
- ethanediol monomethyl ether acetate	
[=ethylene glycol monomethyl ether acetate]	
- acetone	
- butanone [=methyl ethyl ketone]	
- 4-methylpentan-2-one [= methyl isobutyl	
ketone]	
<ul><li>tetrahydrofuran</li></ul>	
- toluene	
5. Adhesives and colourants	In accordance with regulation 6(4)

- (1) All percentages specified in this Schedule are by weight and are to be calculated in relation to the total quantity of anhydrous regenerated cellulose film.
- (2) Substances named or described in this Schedule shall be of good commercial quality.

# SYMBOL THAT MAY ACCOMPANY MATERIALS AND ARTICLES INTENDED FOR CONTACT WITH FOOD



## **EXPLANATORY NOTE**

(This note is not part of the Regulations)

These Regulations, which apply to England. Scotland and Wales come into force on 2nd October 1987. They re-enact the Materials and Articles in Contact with Food Regulations 1978, as amended.

The principal change effected by the Regulations is the implementation of Council Directive No. 83/229/EEC (O.J. No. L123, 11.5.83, p. 31) on the approximation of the laws of the Member States relating to materials and articles made of regenerated cellulose film intended to come into contact with foodstuffs, as amended by Commission Directive No. 86/388/EEC (O.J. No. L228, 14.8.86, p. 32).

The Regulations apply to materials and articles which are in their finished state and are intended to come into contact with food or which are in contact with food and are intended for that purpose and forbid the sale, importation or commercial use of materials and articles which fail to comply with the Regulations. They require that materials and articles shall not, under normal or foreseeable conditions of use, transfer their constituents to food in quantities which could endanger human health or bring about an unacceptable change in the nature, substance or quality of the food (regulation 4).

For materials and articles manufactured with vinyl chloride polymers or co-polymers, limits are prescribed to the quantity of vinyl chloride monomer which they may contain and to the quantity of vinyl chloride which they may transfer to food (regulation 5).

For materials and articles made of regenerated cellulose film, the substances from which they may be manufactured are prescribed together with conditions and restrictions on use (regulation 6 and Schedule 1).

# The Regulations also-

- (a) specify requirements for the labelling of materials and articles sold by retail and otherwise than by retail (regulations 7 and 8 respectively and Schedule 2);
- (b) restrict to materials and articles which comply with the Regulations, descriptions and symbols indicating suitability for use with food (regulation 9 and Schedule 2);
- (c) apply regulations 4, 5, 6, 7 and 9 to materials and articles offered as prizes (regulation 10);
- (d) with minor clarifications in respect of Scotland, make provision for administration and enforcement of the Regulations and for legal proceedings (regulations 11-24).